



WESTERN AUSTRALIA SPECIFICATION

261

PAVEMENT MARKINGS

Amendment Record for this Specification Part

This Specification is Council's edition of the AUS-SPEC generic specification part and includes Council's primary amendments.

Details are provided below outlining the clauses amended from the Council edition of this AUS-SPEC Specification Part. The clause numbering and context of each clause are preserved. New clauses are added towards the rear of the specification part as special requirements clauses. Project specific additional script is shown in the specification as italic font.

The amendment code indicated below is 'A' for additional script 'M' for modification to script and 'O' for omission of script. An additional code 'P' is included when the amendment is project specific.

Amendment Sequence No.	Key Topic addressed in amendment	Clause No.	Amendment Code	Author Initials	Amendment Date
<i>EXAMPLE 1</i>	<i>Provision for acceptance of nonconformance with deduction in Payment</i>	<i>XYZ.00</i>	<i>AP</i>	<i>KP</i>	<i>2/6/97</i>

SPECIFICATION 261 - PAVEMENT MARKINGS

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SPECIFICATION 261 : PAVEMENT MARKINGS

GENERAL

261.01 SCOPE

1. The work to be executed under this Specification consists of the setting out, supply and application of pavement marking paint, thermoplastic pavement marking material, pavement marking tape and raised pavement markers as shown on the Drawings and in accordance with this Specification.

2. Requirements for quality control and testing, including maximum lot sizes and minimum test frequencies, are cited in the Specification Part for Quality Requirements.

Quality

261.02 REFERENCE DOCUMENTS

1. Documents referenced in this Specification are listed in full below whilst being cited in the text in the abbreviated form or code indicated.

**Documents
Standards
Test Methods**

(a) Council Specifications

201 - Control of Traffic

(b) Australian Standards

- AS 1580.107.3 - Determination of wet film thickness by gauge.
- AS 1742.2 - Traffic control devices for general use.
- AS 1906.3 - Raised Pavement Markers (retroreflective and non-retroreflective).
- AS 2009 - Glass beads for road-marking materials.
- AS 4049.1 - Solvent-borne paint - For use with drop-on beads.
- AS 4049.2 - Thermoplastic road marking materials.
- AS 4049.3 - Waterborne paint - For use with drop-on beads.

261.03 TYPE OF MARKINGS

1. Details of the various types of pavement markings and devices are generally in accordance with the requirements of AS 1742.2.

Standard

261.04 TYPES OF MATERIALS TO BE APPLIED

1. The materials shall be applied, unless otherwise directed by the Superintendent as follows:

**Locations for
Use**

(a) Pavement Marking Paint

Permanent markings on all wearing surfaces. Temporary markings, other than on the final wearing surfaces. Traffic islands and kerbs where specified.

(b) Thermoplastic Pavement Marking Material

Permanent markings on all wearing surfaces as shown on the Drawings or as directed by the Superintendent.

(c) Pavement Marking Tape

Temporary markings on interim and final wearing surfaces.

(d) Reflective Glass Beads

To be applied to all painted and thermoplastic markings.

(e) Raised Pavement Markers

To be installed as permanent and temporary markings as shown on the Drawings.

261.05 MATERIAL QUALITY

1. The Contractor shall submit to the Superintendent NATA Registered Laboratory Test Reports, at least seven days before work is scheduled to commence, on the quality of the materials, including paint, glass beads, raised pavement markers and thermoplastic material proposed for use. This action constitutes a **HOLD POINT**. The Superintendent's approval of the submitted reports is required prior to the release of the hold point.

HP

2. Only materials conforming to the requirements of the referenced Standards shall be used.

Quality Requirements

261.06 SETTING OUT

1. The Contractor shall set out the work to ensure that all markings are placed in accordance with the Drawings or as directed by the Superintendent, to the defined tolerances. The work shall be set out with materials which will be easily removable upon placement of permanent markings. This action constitutes a **HOLD POINT**. The Superintendent's approval of the set out is required prior to the release of the hold point.

HP

2. The locations of pavement markings shall not vary by more than 50mm from the locations shown on the Drawings, or as directed by the Superintendent.

Tolerance

261.07 SURFACE PREPARATION

1. Pavement markings shall only be applied to clean dry surfaces. The Contractor shall clean the surface to ensure a satisfactory bond between the markings and wearing surface of the pavement.

Clean Dry Surface

2. Pavement marking shall not be carried out during wet weather or, if in the opinion of the Superintendent, rain is likely to fall during the process.

Wet Weather

3. Where raised pavement markers are specified for pavements having a concrete wearing surface, the full area under each raised pavement marker shall be lightly scabbled to remove fine mortar material (laitance).

Scabbling

261.08 PROVISION FOR TRAFFIC AND PROTECTION OF WORK

1. The Contractor shall provide for traffic, in accordance with the Specification for CONTROL OF TRAFFIC, while undertaking the work and shall protect the pavement markings until the material has hardened sufficiently so that traffic will not cause damage.

Contractor's Responsibility

PAVEMENT MARKINGS

261.09 MAINTENANCE OF PAVEMENT MARKINGS

1. The Contractor shall be responsible for the maintenance, and replacement if necessary, of raised pavement markers and all pavement marking during the contract period and the contract defects liability period.

***Responsibility
in Contract
Period***

PAVEMENT MARKING PAINT

261.10 MATERIALS

1. Paint shall comply with the requirements of AS 4049.1 or AS 4049.3 as directed by the Superintendent. In this Specification, the term 'paint' shall mean 'pavement marking paint'.

Paint Quality

2. Glass beads shall comply with the requirements of AS 2009 for drop-on beads.

***Glass Beads
Quality***

261.11 MIXING OF PAINT

1. All paint shall be thoroughly mixed in its original container before use to produce a smooth uniform product consistent with the freshly manufactured product.

***Uniform
Product***

261.12 APPLICATION OF PAINT AND BEADS

1. All longitudinal lines shall be sprayed by an approved self propelled machine. The two sets of lines forming a one-way or two-way barrier line pattern shall be sprayed concurrently.

***Longitudinal
Lines***

2. Hand spraying with the use of templates to control the pattern and shape shall be permitted for transverse lines, symbols, legends, arrows and chevrons.

Hand Spraying

3. The paint shall be applied uniformly and the wet film thickness shall be neither less than 0.35mm nor more than 0.40mm.

***Paint
Thickness***

4. Glass beads shall be applied by air propulsion to the surface of all longitudinal lines at a net application rate of 0.30 kilograms per square metre immediately after application of the paint. The actual application rate shall be set to overcome any loss of beads between the bead dispenser and the sprayed line.

***Beads for
Longitudinal
Lines***

5. Glass beads shall be similarly applied to all other paint markings at a net application rate of 0.30 kilograms per square metre immediately after application of the paint by a method approved by the Superintendent.

***Beads for
other Markings***

6. Pavement markings shall be straight or with smooth, even curves where intended. All edges shall have a clean, sharp cut off. Any marking material applied beyond the defined edge of the marking shall be removed leaving a neat and smooth marking on the wearing surface of the pavement.

***Pavement
Marking Finish***

7. The lengths of longitudinal lines shall not vary by more than 10mm from the lengths shown in AS 1742.2. The widths of longitudinal lines shall not vary by more than 5mm from the widths shown in AS 1742.2.

***Longitudinal
Line
Tolerances***

8. The lengths and widths of transverse lines shall not vary by more than 10mm from the lengths and widths shown in AS 1742.2.

***Transverse
Line Tolerance***

9. The dimensions of arrows, chevrons, painted medians, painted left turn islands and speed markings shall not vary by more than 50mm from the dimensions shown on the Drawings or in AS 1742.2 as appropriate. Arrows and speed markings shall be placed square with the centreline of the traffic lane. **Arrows, Chevrons Tolerance**

10. Paint shall not be applied if the ambient temperature is below or above that recommended by the paint Manufacturer. Such criteria is to be confirmed by the Superintendent prior to application. **Ambient Temperature**

261.13 FIELD TESTING

1. The thickness of the wet film applied to the road pavement shall be checked by the method described in AS 1580.107.3 Method B, comb gauge. **Paint Application**

2. The application rate of glass beads applied to the surface of the markings shall be checked by the method described in Annexure 261A and as quantified in Table 261.1. **Beads Application**

Road Speed km/h	Line Widths			
	75mm	100mm	125mm	150mm
8	371	495	619	742
13	603	804	1006	1207
16	742	990	1238	1484

- NOTE:**
1. Tolerance of +10% shall be permissible when measuring the above volume.
 2. When two or more glass bead dispensers are to be used, each dispenser shall be checked separately to make up the totals shown.
 3. Glass beads weigh approximately 1.53 grams per millilitre.

Table 261.1 - Glass Bead Application Testing
Volume of glass beads (ml) required in 10 seconds of operation.

THERMOPLASTIC PAVEMENT MARKING MATERIAL

261.14 MATERIALS

1. Thermoplastic pavement marking material shall comply with the requirements of AS 4049.2. **Thermoplastic Quality**

2. In this Specification, the term 'thermoplastic material' shall mean 'thermoplastic pavement marking material'. **Definition**

3. Glass beads shall be incorporated in thermoplastic material, in the proportion of 20 per cent of the total mass, as part of the aggregate constituent and shall comply with the requirements of AS 2009, Intermix type. **Glass Bead Proportion**

4. Glass beads for surface application shall comply with the requirements of AS 2009, Drop-on beads. **Glass Bead Quality**

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5. Tack coat material, where required by the Superintendent, shall be to the manufacturer's specification. **Tack Coat**

261.15 PREPARATION OF THERMOPLASTIC MATERIAL ON SITE

1. Immediately before application, the thermoplastic material shall be uniformly heated in a suitable oil bath kettle to the temperature recommended by the manufacturer. **Heating**
The thermoplastic material shall not be heated above the temperature recommended by the manufacturer. The thermoplastic material shall not remain molten for more than six hours for hydrocarbon resins and four hours for wood and gum resins. Should over-heating occur and/or the time expire for molten materials, then the thermoplastic material shall be discarded.

261.16 APPLICATION OF THERMOPLASTIC MATERIAL AND BEADS

1. Where the wearing surface of the pavement is smooth or polished, a tack coat of material may be required by the Superintendent and shall be applied in accordance with recommendations of the thermoplastic manufacturer. The tack coat shall be applied immediately before the application of the thermoplastic material in accordance with the directions of the manufacturer of the thermoplastic material and the manufacturer of the tack coat material. **Tack Coat Requirement**

2. All longitudinal lines shall be sprayed by a self propelled machine approved by the Superintendent. The two sets of lines forming a one-way or two-way barrier line shall be sprayed concurrently. The thermoplastic material shall be applied uniformly and the cold film thickness shall be 2mm with a tolerance of plus or minus 0.5mm. **Longitudinal Lines**

3. Glass beads shall be applied by air propulsion to the surface of all longitudinal lines at a net application rate of 0.30 kilograms per square metre immediately after application of the thermoplastic material. The actual application rate shall be set to overcome any loss of beads between the bead dispenser and the sprayed line. **Beads for Longitudinal Lines**

4. All transverse lines, symbols, legends and arrows shall be screeded. The screeded thermoplastic material shall be applied using a mobile applicator, approved by the Superintendent, and templates to control the pattern. **Screed**

5. The thermoplastic material for transverse lines, symbols, legends and arrows shall be applied uniformly and the cold film thickness shall be 3.5mm with a tolerance of plus or minus 1.5mm. The surface finish shall be smooth. **Tolerance**

6. Glass beads for other than longitudinal lines shall be uniformly applied to screeded markings at a net application rate of 0.30 kilograms per square metre immediately after application of the thermoplastic material by a method approved by the Superintendent. **Beads for Other Markings**

7. Pavement marking shall be straight or with smooth, even curves where intended. All edges shall have a clean, sharp cut off. Any marking material applied beyond the defined edge of the marking shall be removed leaving a neat and smooth marking on the wearing surface of the pavement. **Pavement Marking Finish**

8. The lengths of longitudinal lines shall not vary by more than 10mm from the lengths shown in AS 1742.2. The widths of longitudinal lines shall not vary by more than 5mm from the widths shown in AS 1742.2. **Longitudinal Line Tolerances**

9. The lengths and widths of transverse lines shall not vary by more than 10mm from the lengths and widths shown in AS 1742.2. **Transverse Line Tolerances**

10. The dimensions of arrows, chevrons, painted medians, painted left turn islands and speed markings shall not vary by more than 50mm from the dimensions shown on the Drawings or in AS 1742.2 as appropriate. Arrows and speed markings shall be placed square with the centreline of the traffic lane.

**Arrows,
Chevrons
Tolerance**

261.17 FIELD TESTING

1. The thickness of the cold film of thermoplastic material applied to the road pavement shall be checked by measurement, using a micrometer, of the thickness of thermoplastic material applied to a metal test plate.

**Thickness of
Thermoplastic
Material**

2. The application rate of glass beads applied to the surface of the markings shall be checked by the method described in Annexure 261A.

**Glass Beads
Application
Rate**

PAVEMENT MARKING TAPE

261.18 MATERIALS

1. Pavement marking tape shall be a strippable type of tape, such as 'Staymark - Detour Grade', or equivalent tape approved by the Superintendent.

Brands

261.19 APPLICATION OF PAVEMENT MARKING TAPE

1. The method of application of pavement marking tape, including surface preparation, shall be in accordance with the manufacturer's recommendations.

**Manufacturer's
Recommen-
dation**

261.20 REMOVAL OF PAVEMENT MARKING TAPE

1. When directed by the Superintendent, the Contractor shall remove pavement marking tape in accordance with the manufacturer's recommendations.

**Manufacturer's
Recommen-
dation**

RAISED PAVEMENT MARKERS

261.21 MATERIALS

1. Raised pavement markers, both reflective and non-reflective, shall comply with AS 1906. 3 and shall have the dimensions shown on the Drawings.

Standard

2. The adhesive used for attaching the raised pavement markers to the wearing surface of the pavement shall be a hot melt bitumen adhesive or an equivalent product approved by the Superintendent.

**Bituminous
Adhesive**

261.22 INSTALLATION OF RAISED PAVEMENT MARKERS

1. Raised pavement markers shall be fixed to the wearing surface of the pavement using hot melt bitumen adhesive or an equivalent product approved by the Superintendent. The adhesive shall be freshly heated to the Manufacturer's instructions and thoroughly mixed. The adhesive shall not be allowed to cool and be reheated prior to use.

**Adhesive
Quality**

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2. The adhesive shall be spread uniformly over the pavement covering an area 20mm broader than that of the raised pavement marker to a depth of approximately 10mm. The raised pavement marker shall be firmly pressed down onto the pavement surface in its correct position and shall be rotated slightly until the adhesive is squeezed out around all edges of the marker. The raised pavement marker shall not be disturbed until the adhesive has set.

Method

3. On rough surfaces, such as newly laid coarse sprayed bituminous seals, and where directed by the Superintendent, an initial pad of adhesive of diameter 20mm larger than the diameter of the base of the raised pavement marker, shall be provided. The adhesive shall be applied to fill the irregularities in the pavement surface to produce a flat, smooth surface flush with the upper stone level. The adhesive pad shall be allowed to set. Additional adhesive shall be applied to the pavement, as described above, and then the raised pavement marker shall be firmly pressed down onto the adhesive pad on the pavement surface to ensure good adhesion.

Rough Surfaces

REMOVAL OF PAVEMENT MARKINGS

261.23 GENERAL

1. The Contractor shall remove pavement markings, no longer required, from the wearing surface of pavements. The resulting pavement surface to be achieved will be to return the surface to a condition as close as possible to the adjacent pavement surface.

Undamaged Pavement

2. The method of removal shall be approved by the Superintendent before commencement of the work. Painting out of markings shall not be permitted without written approval of the Superintendent.

Removal Method

3. All residue material and debris resulting from the pavement marking removal process shall be removed from the site and disposed of in a manner approved by the Superintendent.

4. Equipment and machinery used in the pavement marking removal process, and the hours of operation, shall comply with the Department of Environmental Protection requirements with regard to noise.

SPECIAL REQUIREMENTS

261.24 RESERVED

261.25 RESERVED

261.26 RESERVED

LIMITS AND TOLERANCES

261.27 SUMMARY OF LIMITS AND TOLERANCES

1. The limits and tolerances applicable to the various clauses of this Specification are summarised in Table 261.2 below.

Item	Activity	Limits/Tolerances	Spec Clause
1.	Location of Markings	± 50mm from specified location	261.06
2.	Longitudinal Lines		261.12
	(a) Length	± 10mm from lengths shown in AS 1742.2	261.16
	(b) Width	± 5mm from widths shown in AS 1742.2	261.12 261.16
3.	Transverse Lines		
	(a) Length	± 10mm from lengths and widths shown in AS 1742.2	261.12
	(b) Width)		261.16
4.	Arrows, Chevrons, Painted Medians, Speed Markings etc.	± 50mm from the dimensions shown on the Drawings or in AS 1742.2	261.12 261.16
5.	Application of Paint		
	(a) Film Thickness	>0.35mm <0.40mm	261.12
6.	Application of Thermoplastic		
	(a) Longitudinal Lines - Cold Film Thickness	2mm ± 0.5mm	261.16
	(b) Transverse Lines, Symbols, Arrows etc. Cold Film Thickness	3.5mm ± 1.5mm	261.16
7.	Glass Beads		
	(a) Volume used in operation	0.30 kg/sq m + 10%	261.12 261.16

Table 261.2 - Summary of Limits and Tolerances

MEASUREMENT AND PAYMENT

261.28 PAY ITEMS

1. Payment shall be made for all the activities associated with completing the work detailed in this Specification on a schedule of rates basis in accordance with Pay Items 261(a) to 261(f) inclusive.
2. A lump sum price for any of these items shall not be accepted.
3. If any item, for which a quantity of work is listed in the Schedule of Rates, has not been priced by the Contractor, it shall be understood that due allowance has been made in the prices of other items for the cost of the item which has not been priced.
4. No additional payment shall be made for maintenance and replacement of pavement markers in accordance with Clause 261.09. Where remarking is directed by the Superintendent, the schedule rates shall also apply.
5. Provision for traffic is measured and paid in accordance with this Specification and not in the Specification for CONTROL OF TRAFFIC.

Pay Item 261(a) PAVEMENT MARKING PAINT - LONGITUDINAL LINES

1. The unit of measurement shall be the square metre.
2. The area shall be calculated from the specified width (excluding tolerances) and the actual application length measured along the centre line of the longitudinal line.
3. The schedule rate shall cover all costs associated with the setting out of the work, the supply and application of the paint and beads and provision for traffic.

Pay Item 261(b) PAVEMENT MARKING PAINT - TRANSVERSE LINES, SYMBOLS, LEGENDS, ARROWS, CHEVRONS, TRAFFIC ISLANDS AND KERBS

1. The unit of measurement shall be the square metre.
2. The area of the painted surface shall be determined by direct measurement of the markings as applied.
3. The schedule rate shall cover all costs associated with the setting out of the work, the supply and application of all material and the provision for traffic

Pay Item 261(c) THERMOPLASTIC PAVEMENT MARKING MATERIAL - LONGITUDINAL LINES

1. The unit of measurement shall be the square metre.
2. The area shall be calculated from the specified width (excluding tolerances) and the actual application length measured along the centre line of the longitudinal line.
3. The schedule rate shall cover all costs associated with the setting out of the work, tack coating where necessary, the supply and application of the thermoplastic material and beads and provision for traffic.

Pay Item 261(d) THERMOPLASTIC PAVEMENT MARKING MATERIAL - TRANSVERSE LINES, SYMBOLS, LEGENDS AND ARROWS

1. The unit of measurement shall be the square metre.
2. The surface area of the thermoplastic material applied shall be determined by direct measurement of the markings as applied.
3. The schedule rate shall cover all costs associated with the setting out of the work, tack coating where necessary, the supply and application of all material and the provision for traffic.

Pay Item 261(e) RAISED PAVEMENT MARKERS (all applications)

1. The unit of measurement shall be 'each' raised pavement marker installed.
2. The schedule rate shall cover all costs associated with the setting out of the work, the supply and application of all material including the provision of an initial pad of adhesive when required on rough surfaces and the provision for traffic.

Pay Item 261(f) REMOVAL OF PAVEMENT MARKINGS

1. The unit of measurement shall be the square metre.
2. The surface area of the pavement marking removed shall be determined by direct measurement of the markings removed.

**PROCEDURE FOR MEASUREMENT OF
RATE OF APPLICATION OF SPHERICAL GLASS BEADS**

1. SCOPE

The following procedure shall be adopted for field measurement of the rate of application of spherical glass beads on to wet paint or thermoplastic surfaces.

2. SPHERICAL GLASS BEADS

The glass beads shall comply with AS 2009.

3. MEASUREMENT

The method of field measurement shall be as follows:

- (a) Turn off the paint or thermoplastic supply valves and operate the glass bead dispenser for exactly 10 seconds allowing glass beads to run into a plastic bag or tray.
- (b) Pour the glass beads from the bag or tray into a suitable measuring cylinder calibrated in millilitres to measure the volume of glass beads collected. Level but do not compact the glass beads in the cylinder.
- (c) Compare the volume of glass beads collected with the correct figure given in Table 261.1.

Table 261.1 shows the correct volumes of glass beads required to give a net application rate on the marked line of approximately 0.30 kilograms per square metre for different line widths and road speeds. The glass bead volume figures given in Table 261.1 are calculated for an actual application rate of 0.34 kilograms per square metre. These figures are used for calibrating the machine because there is a loss of beads between the bead dispenser and the marked line and the volume is measured with beads not compacted.